

**Indexable insert for turning CCMT 060204, for medium machining, Grade: HBT130****Order data**

Order number	260210 HBT130
GTIN	4062406256968
Item class	22D

**Technical description**

Number of changes/inserts	2
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
Grade	HBT130
Main application	M
Feed f	0.05 - 0.35 mm/rev.
Coating	TiCN
ISO code indexable insert	CCMT 060204
Cutting depth $a_p$	0.3 - 3 mm

Chip breaker	MM
Cutting speed $v_c$ main application	50 - 200 m/min
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning